

# Work Order ID 56613

March 2, 2010 10:35:40 AM



Page 1

Item ID: D2855

Accept



Setup Start



Revision ID:

Stop



Item Name: Cap

Start Date: 02/03/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 09/03/2010 Req'd Qty: 1.00

Customer:

Reference: Return 2010 / RA110010

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date: 10-03-02

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2855

Rev A

100

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Original B51539.

Part is clean but could use a very minor touch-up.

1 10-03-02

110

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Memo

0.00

Powder Coating

Lightly re-powder coat white the cap & block the inserts to ensure no powder coat gets in the threads.  
QSI005

Start: 10:00am

Temp: 320°F

Finish: 10:30am

1113170 10/03/10

X1 0

